Case Study No 12

## GERICKE ELBOW OPERATING AT ONE OF THE LARGEST MILLING COMPANIES IN SWITZERLAND

| Object | Grain processing plant for the production of flour, semolina <br> and flakes. |
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| Customer | Swissmill Zurich (Subsidiary of Coop Group, Switzerland). |
| Purpose | The grain generally arrives at Swissmill by train, where <br> it is given a rough clean before being put into storage. <br> Once this has been completed, the products have to be <br> conveyed safely to the respective silos, mills or machines <br> before leaving the plant as a final product by truck. |
| Product | Thanks to their sturdy construction and space-saving <br> features, Gericke elbows have been used in extensive <br> conveying lines for over a decade. |
| Over 100 different types of flour, semolina and flakes <br> are produced at Swissmill. |  |
| The primary selection on offer includes soft and hard <br> wheat, oats, corn, flour blends, speciality flours, extruded <br> products and custom blends. |  |
| Depending on the product, up to 1000 tonnes can be <br> processed each day. |  |



Without Gericke Elbow


## Gericke Technology

There are currently around 90 Gericke elbows from size 65/90 to 150/90 in use in the partially-listed Swissmill buildings.

Swissmill's latest granary construction project "Kornhaus" is now in full swing and will extend the height of the silo from 40 m to 120 m . Many of the existing conveying lines for by-products have had to be repositioned in other areas of the building to accommodate this project.

Thanks to their long-standing positive relationship with Gericke, the millwrights at Swissmill will also be using the elbows for their new conveying lines.

The advantages compared to long radius bends are as follows

- Reduced turbulence thanks to the patented deflection chamber
- Compact pipework design
- Gentle product transportation
- Reduced pipe wear
- Minimal drops in pressure
- Less product friction
- No angel hair formation
- Fast installation


